



# Certification Portfolio

# Confidence in Compliance

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We offer the most robust certification on the market that is designed to offer peace of mind. To provide assurance of the design, quality, and performance of our doorsets, we are accredited under the BM TRADA Q-Mark Fire Door Manufacture, BM TRADA Q-Mark Enhanced Security, BM TRADA UKCA and Certifire schemes, allowing us to manufacture fully compliant doorsets. Our field of applications are written to bring together Primary Testing and to provide us with the scope to manufacturer our products in a range of bespoke sizes & configurations, catering to your fire door needs.

This, together with continued investment in product development and testing, enables us to offer a wide range of certified fire doorsets tailored to your exacting project requirements, giving you complete confidence in compliance.



We pride ourselves on continually demonstrating commitment to the highest standards of construction practice. Evidence can be found in the certification and accreditations we hold.

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BM TRADA Q-Mark Fire Door Manufacturer:  
Fire Door Scheme to BS 476: Part 22 or BS EN 1634-1



BM TRADA Q-Mark Enhanced Security Doorset  
to PAS 24:2016 and BS 644:2012 Timber



Secured by Design (SBD)



Certifire



Constructionline Silver Member



Lloyd's Register: ISO 9001:2015: Quality Management System



BS EN 1634-3: 2004: Smoke Control Test for Door and Shutter Assemblies



UKCA: Certificate of Constancy of Performance



Made in Britain



## BM TRADA Q-Mark: Fire Door Manufacturer: Fire Door Scheme to BS 476: Part 22 or BS EN 1634-1

BM TRADA Q-Mark Fire Door Manufacturer scheme provides reassurance that our fire doors are fit for purpose through on-going compliance to the original product specification. This provides peace of mind that the products are manufactured to a consistent quality through independent verification by a third-party certification body.



[View Certificate](#)

## BM TRADA Q-Mark Enhanced Security Doorset to PAS 24:2022 and BS 644:2012 Timber

The Q-Mark Enhanced Security Doorset certification scheme provides reassurance that our doorsets are consistently manufactured to a high quality that will satisfy the standards of Secured by Design. We hold the Enhanced Security Doorset scheme for both our FD30 and FD60 fire doorsets. We are one of the few companies nationally to have achieved dual certification for both BM TRADA Q-Mark Fire Door Manufacturer and Enhanced Security.



[View Certificate](#)

## Secured by Design (SBD)

Secured by Design (SBD) is the official police security initiative that works to improve the security of a building and its immediate surroundings to provide safe places to live, work, shop, and visit. The SBD product-based accreditation scheme provides a recognised standard for all security products that can deter and reduce crime.



[View Certificate](#)

## Certifire

Certifire is an independent third-party passive fire product certification scheme that assures performance, quality, reliability and traceability of products and systems. The mark provides customers with confidence in our products, as choosing a fire door that carries such a reputable third-party certification gives assurance as to our product's performance.



[View Certificate](#)

## Constructionline Silver Member

Constructionline aims to help its members simplify procurement tasks, reduce risks, and keep pace with legislation. Achieving a Silver membership demonstrates our ongoing assessment and commitment to providing confidence for our customers. The membership helps connect us to buyers and keeps us up to date with relevant industry quality standards.



[View Certificate](#)

## Lloyd's Register: ISO 9001:2015: Quality Management System

The highly recognised quality management system ISO 9001 is a clearly defined set of business processes, outlining our businesses commitment to creating products and services in accordance with pre-defined standards.



[View Certificate](#)

## BS EN 1634-3: 2004: Smoke Control Test for Door and Shutter Assemblies

BS EN 1634-3: 2004 is the fire resistance and smoke control tests for door and shutter assemblies, openable windows, and elements of buildings hardware. We have conducted this test to demonstrate that our fire doorsets are smoke resistant and conform to the performance characteristics as outlined by the test.



[View Certificate](#)

## UKCA: Certificate of Constancy of Performance

The UKCA (UK Conformity Assessment marking) is the new product marking for UK products. We were the first fire and security doorset manufacturer to hold the new UKCA mark for our External Flat Entrance doorsets. This certification confirms that our external fire doorsets are compliant with the new industry regulations and that we can manufacture and sell our products under the UKCA marking.



[View Certificate](#)

## Made in Britain

As the only official protected mark that certifies a product is made in Britain, the mark gives confidence to buyers that we are a trusted transparent manufacturer. We are proud to have gained the official 'Made in Britain' membership. The mark offers a great opportunity to showcase our products and provides networking opportunities with the Made in Britain community for a collaborative approach to UK manufacturing.



[View Certificate](#)

## Certificate of Registration

**Certificate Number 879**

Placed on the Market under the Name of

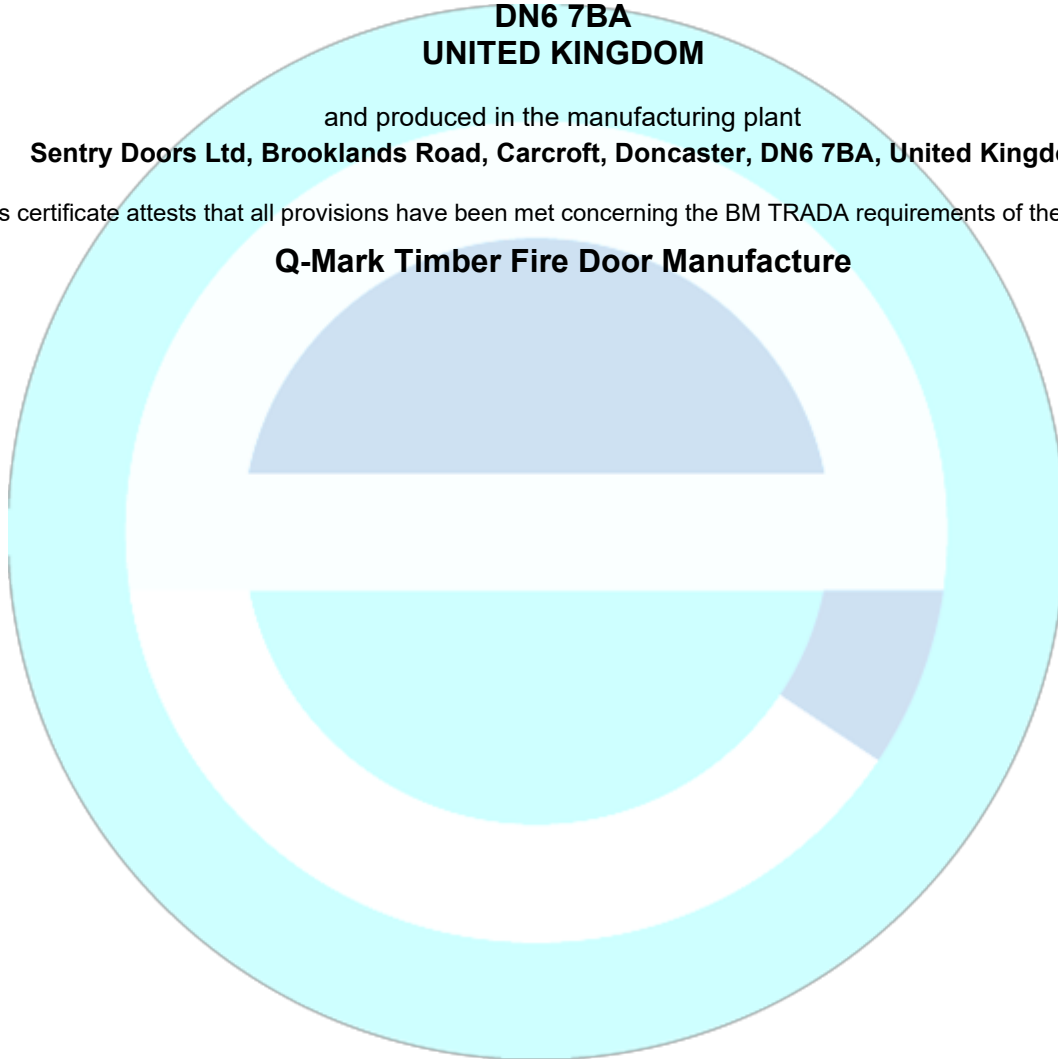
**Sentry Doors Ltd  
Brooklands Road  
Carcroft  
Doncaster  
DN6 7BA  
UNITED KINGDOM**

and produced in the manufacturing plant

**Sentry Doors Ltd, Brooklands Road, Carcroft, Doncaster, DN6 7BA, United Kingdom**

This certificate attests that all provisions have been met concerning the BM TRADA requirements of the scheme:

**Q-Mark Timber Fire Door Manufacture**



Date of Initial Certification: **31/07/2015**

Date of Last Issue: **10/04/2026**

Date of Expiry: **08/08/2028**



**Natasha Bambridge**  
**(Divisional Director)**  
For and on behalf of Element

## Scope of Certification

### Primary Field of Application (FoA) Reports (owned by this certified company)

Either used in isolation, or can be used in conjunction with an appropriate associated document for this company, providing that the FoA report allows it and that both documents are compatible with each other. Where more than one primary FoA is listed for the same doorset type, they cannot be mix and matched, only one FoA is to be chosen and followed precisely

Type	FoA Report	Rev	Owned by Certified Company named on this scope	Doorset Description	Integrity Period	FoA Standard
Fire	Chilt/A13067	G	Sentry Doors Ltd	30 Minutes Fire Resistant Doorsets (Glazed or unglazed)	30min	BS 476 Pt22 BS 476 Pt31.1
Smoke	WF545033	-	-			
Fire	WF 403069	C	Sentry Doors Ltd	60 Minutes Fire Resistant Doorsets (Glazed or unglazed)	60min	BS 476 Pt22 BS 476 Pt31.1
Smoke	WF545033	-	-			
Fire	WF 504925	-	Sentry Doors Ltd	30 Minutes Strebord® and Stredor® Fire Resistant Doorsets (Glazed or unglazed)	30min	BS 476 Pt22 N/A
Smoke	N/A	-	-			

### Primary Field of Application (FoA) Reports (owned by and cascaded by a System Supplier)

The revision status of each FoA can be verified on the BM TRADA website under each System Supplier's certification entry. They are either used in isolation, or can be used in conjunction with an appropriate associated document for this company, providing that the FoA report allows it and that both documents are compatible with each other. Where more than one primary FoA is listed for the same doorset type, they cannot be mix and matched, only one FoA is to be chosen and followed precisely.

Type	FoA Report	System Supplier owner of Assessment Report	Doorset Description	Integrity Period	FoA Standard
Fire	FEA/F98164	Pacific Rim Wood Ltd	The Flamebreak Range of Doorsets Using Timber Based Door Blanks in Timber Based Door Frames for 30 minutes Fire Resistance (Glazed or Unglazed)	30min	BS 476 Pt22 N/A
Smoke	N/A	-			
Fire	FEA/F02141	Pacific Rim Wood Ltd	Flamebreak 660 Ply Faced and FF660 MDF Faced Doorset Ranges in Timber Based Door Frames for 60 minutes Fire Resistance (Glazed or Unglazed)	60min	BS 476 Pt22 N/A
Smoke	N/A	-			
Fire	Chilt/A01204	Halspan Limited	Optima 30 Part 1 Timber (Glazed or Unglazed)	30min	BS 476 Pt22 N/A
Smoke	N/A	-			
Fire	Chilt/A01205	Halspan Limited	Optima 60 (Glazed or Unglazed)	60min	BS 476 Pt22 N/A
Smoke	N/A	-			
Fire	Chilt/A13242	Halspan Limited	Halspan XT30 and IT30 30 minute fire resisting doorsets (Glazed or Unglazed)	30min	EN 1634-1 N/A
Smoke	N/A	-			
Fire	Chilt/A13227	Halspan Limited	Halspan XT60, IT60, XT60 Head Rail and XT60R 60 minute fire resisting doorsets (Glazed or Unglazed)	60min	EN 1634-1 N/A
Smoke	N/A	-			
Fire	WF380559	Falcon Timber Limited	STREbord® 35+ doorsets for 30 Minutes Fire Resistance (Glazed or Unglazed)	30min	BS 476 Pt22 N/A
Smoke	N/A	-			
Fire	Chilt/A02066	Falcon Timber Limited	STREbord® 44 door assemblies for 30 Minutes Fire Resistance (Glazed or Unglazed)	30min	BS 476 Pt22 N/A
Smoke	N/A	-			
Fire	Chilt/A02066	Falcon Timber Limited	STREbord® 54 door assemblies for 30 Minutes Fire Resistance (Glazed or Unglazed)	30min	BS 476 Pt22 N/A
Smoke	N/A	-			
Fire	Chilt/A02067	Falcon Timber Limited	STREbord® 54 doorsets for 60 Minutes Fire Resistance (Glazed or Unglazed)	60min	BS 476 Pt22 N/A
Smoke	N/A	-			
Fire	BMT/CNA/F15159	Falcon Timber Limited	STREdor® 44 doorsets for 30 Minutes Fire Resistance (Glazed or Unglazed)	30min	BS 476 Pt22 N/A
Smoke	N/A	-			
Fire	WF377027	Falcon Timber Limited	STREdor® 54 Doorsets for 30 Minutes Fire Resistance (Glazed or Unglazed)	30min	BS 476 Pt22 N/A
Smoke	N/A	-			
Fire	WF377027	Falcon Timber Limited	STREdor® 54 Doorsets for 60 Minutes Fire Resistance (Glazed or Unglazed)	60min	BS 476 Pt22 N/A
Smoke	N/A	-			
Fire	Chilt/A10152	Falcon Timber Limited	STREbord® 54 Panelled Range of Doorsets using STREbord® 54 Panelled Door Blanks in Timber Based Door Frames 60 Minutes Fire Resistance (Unglazed only)	60min	BS 476 Pt22 N/A
Smoke	N/A	-			
Fire	WF407090	Falcon Timber Limited	STREbord® 44 doorsets for 30 Minutes Fire Resistance (Front Entrance Doorsets) (Glazed or Unglazed)	30min	BS 476 Pt22 N/A
Smoke	N/A	-			
Fire	WF407090	Falcon Timber Limited	STREbord® 54 doorsets for 30 Minutes Fire Resistance (Front Entrance Doorsets) (Glazed or Unglazed)	30min	BS 476 Pt22 N/A
Smoke	N/A	-			
Fire	WF407090	Falcon Timber Limited	STREdor® 44 doorsets for 30 Minutes Fire Resistance (Front Entrance Doorsets) (Glazed or Unglazed)	30min	BS 476 Pt22 N/A
Smoke	N/A	-			
Fire	WF407090	Falcon Timber Limited	STREdor® 54 doorsets for 30 Minutes Fire Resistance (Front Entrance Doorsets) (Glazed or Unglazed)	30min	BS 476 Pt22 N/A
Smoke	N/A	-			
Fire	WF428387	Falcon Timber Limited	STREdor® 44 E30 FED, 30 Minute (Integrity) Fire Resisting and Smoke Control Doorsets (EXAP) (Glazed or Unglazed)	30min	EN 1634-1 EN 1634-3
Smoke	WF428364	-			
Fire	WF428388	Falcon Timber Limited	STREdor® 44 E130 FED, 30 Minute (Integrity and insulation) Fire Resisting and Smoke Control Doorsets (EXAP) (Glazed or Unglazed)	30min	EN 1634-1 EN 1634-3
Smoke	WF428364	-			
Fire	WF538235	Wood International Agency Ltd	The Therman™ Range of Doorsets in Timber Based Door Frames for 30 minutes fire resistance (Glazed or Unglazed)	30min	BS 476 Pt22 N/A
Smoke	N/A	-			
Fire	WF546313	Wood International Agency Ltd	The Wood International Agency Ltd Range of doorsets using Marksman™ 44 doorblanks in timber based door frames for 30 minutes fire resistance (Glazed or Unglazed)	30min	BS 476 Pt22 N/A
Smoke	N/A	-			

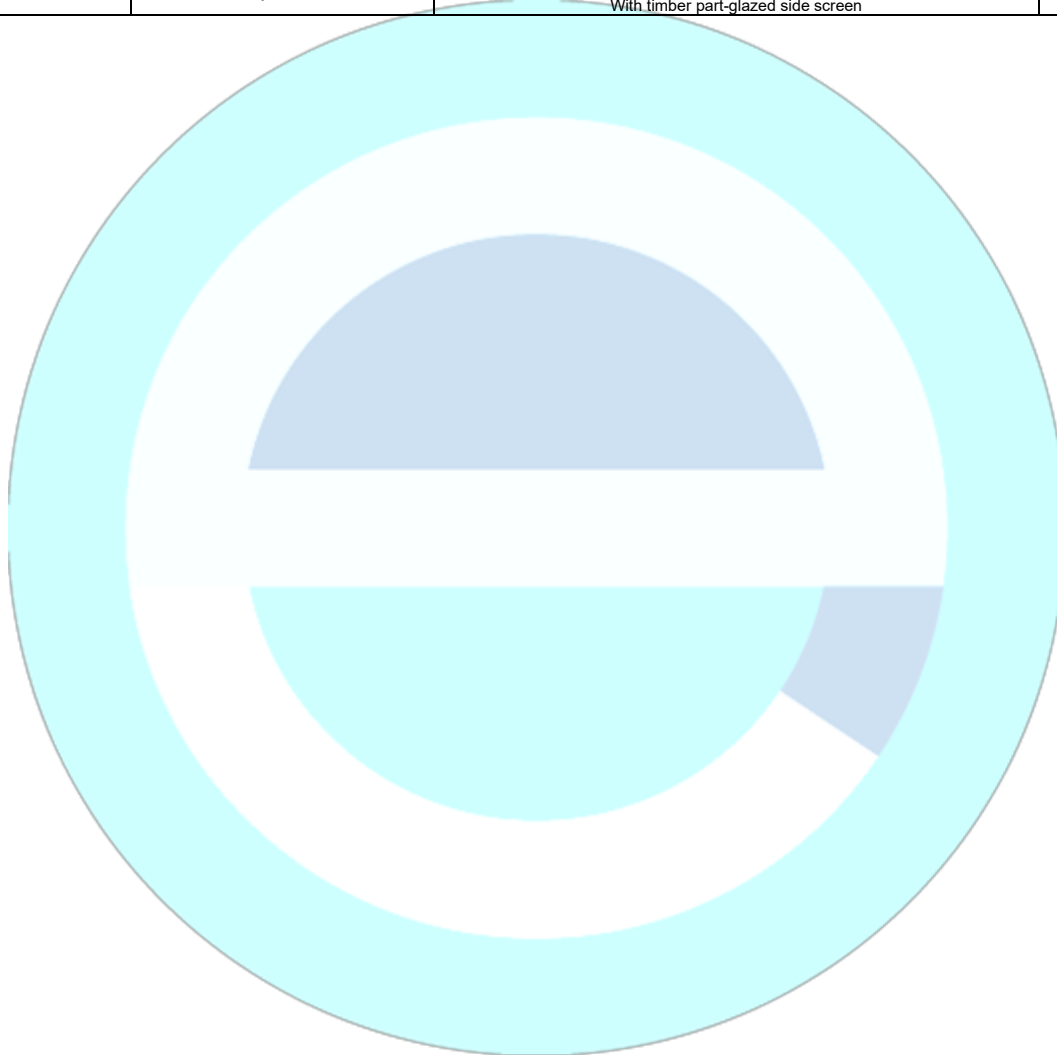
### Test Reports

Test reports cannot be used in conjunction with any primary FoA reports, other test reports or associated documents. They must be followed precisely without any deviation whatsoever.

No specification or parameter changes are allowed at all from that stated within the test report such as size, shape, design, glazing, leaf/frame specification, hardware etc.

Type	Test Report	Owner of Test Report	Doorset Description	Integrity Period	Test Standard
Fire only	WF 386073 (Doorset A)	Sentry Doors Ltd	60 Minutes Fire Resistant Doorset (Unglazed)	60min	BS 476 Pt22
Fire only	WF 386073 (Doorset B)	Sentry Doors Ltd	60 Minutes Fire Resistant Doorset (Unglazed)	60min	BS 476 Pt22
Fire only	Chilt/RF11065 AR1	Sentry Doors Ltd	60 Minutes Fire Resistant Doorset (Glazed)	60min	BS 476 Pt22

Fire only	WF 387892 (Doorset A)	Sentry Doors Ltd	60 Minutes Fire Resistant Doorset (Glazed)	60min	BS 476 Pt22
Fire only	WF 327444	Sentry Doors Ltd	30 Minutes Fire Resistant Doorset (Glazed)	30min	BS 476 Pt22
Fire only	WF415699	Sentry Doors Ltd	30 Minutes Fire Resistant Doorsets (Glazed)	30min	BS 476 Pt22
Fire only	WF415700	Sentry Doors Ltd	30 Minutes Fire Resistant Doorsets (Glazed)	30min	BS 476 Pt22
Fire only	WF 420131	Sentry Doors Ltd	60 Minutes Fire Resistant Doorsets (Unglazed)	60min	BS 476 Pt22
Fire only	WF433954	Sentry Doors Ltd	30 Minutes Flamebreak Fire Resistant Doorset With fanlight and timber part-glazed side screen	30min	BS 476 Pt22
Fire only	WF433956	Sentry Doors Ltd	30 Minutes Flamebreak Fire Resistant Doorset With fanlight and timber part-glazed side screen	30min	BS 476 Pt22
Fire only	WF 503044 AR1	Sentry Doors Ltd	30 Minutes Stredor® 44 Fire Resistant Doorset With timber part-glazed side screen	30min	EN 1634-1



## Certificate of Registration

### Certificate Number 097

Placed on the Market under the Name of

**Sentry Doors Ltd  
Brooklands Road  
Carcroft  
Doncaster  
DN6 7BA  
UNITED KINGDOM**

and produced in the manufacturing plant  
**Sentry Doors Ltd, Brooklands Road, Carcroft, Doncaster, DN6 7BA, United Kingdom**

This certificate attests that all provisions have been met concerning the BM TRADA requirements of the scheme:

### **Q-Mark Enhanced Security Doors**

**Timber to PAS 24:2022 and BS 644: 2012**

#### **Scope of Certification**

#### **Manufacture of Enhanced Security Doorset to PAS24:2022**

- Sentry 44mm & 54mm Timber Range - Inward & Outward Opening Single Leaf Doorsets with Fanlight

#### **Manufacture of Enhanced Security Doorset to PAS24:2022 (with Additional Fire Performance)**

- Sentry Doors 44mm Timber Range - Inward and Outward Opening Single Leaf Timber Doorset  
Sentry Doors 54mm Timber Range - Inward & Outward Opening Single Leaf Doorsets

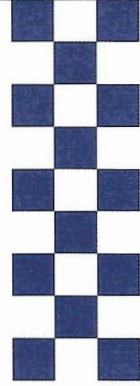


Date of Initial Certification: **04/01/2011**

Date of Last Issue: **10/04/2026**

Date of Expiry: **08/08/2028**

**Natasha Bambridge**  
**(Divisional Director)**  
For and on behalf of Element



Secured by Design



Official Police Security Initiative

# Secured by Design LICENCE HOLDER

This is to certify that

**Sentry Doors Limited**

of

Brooklands Road, Carcroft, Doncaster, South Yorkshire, DN6 7BA

Holds a Secured by Design Licence. Valid in conjunction with the current schedule until

**6th June 2026**

Please refer to [www.securedbydesign.com/member-companies/sbd-members](http://www.securedbydesign.com/member-companies/sbd-members)  
for the current schedule information

**Guy Ferguson**

CEO, Police Crime Prevention Initiatives Limited

Date 07/06/2025





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## CERTIFICATE OF APPROVAL

### No CAF 103

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This is to certify that, in accordance with  
TS00 General Requirements for Certification of Fire Protection Products  
The undermentioned products of

**Designated CERTIFIRE Approved Door and Blank Manufacturers  
as Converted by**

## **SENTRY DOORS LIMITED**

**Brooklands Road, Carcroft, Doncaster, DN6 7BA**  
**Tel: 01302 337473 Fax: 01302 337490**

Have been assessed against the requirements of the Technical Schedule(s)  
denoted below and are approved for use subject to the conditions  
appended hereto:

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#### **SCOPE OF APPROVAL**

**Approved for processing\* of fire  
doors manufactured by  
CERTIFIRE approved companies  
as specified in this certificate:  
Apertures; glazing of apertures  
and door frames**

#### **TECHNICAL SCHEDULE**

**TS10 Fire Resisting Door  
Assemblies with non- Metallic  
Leaves**

\* Not all processes are suitable for all door constructions.

**Signed and sealed for and on behalf of Warringtonfire Testing and Certification Limited**

**Paul Duggan**  
**Certification Manager**



Issued: 2<sup>nd</sup> March 2000  
Reissued: 10<sup>th</sup> November 2021  
Valid to: 9<sup>th</sup> November 2026





## CERTIFICATE No CAF 103 SENTRY DOORS LIMITED

### GLAZED APERTURES and DOOR FRAMES (Premdor Crosby Limited)

1. This approval relates to the cutting of apertures with or without glazing in doors supplied by Premdor Crosby Limited and to the manufacture of doorframes. Subject to the undermentioned conditions, the doors will meet the requirements as detailed in the relevant certificates.
2. This certification is provided to the client for their own purposes, and we cannot opine on whether it will be accepted by Building Control authorities or any other third parties for any purpose.
3. The certified doors for which the cutting of apertures, subsequent glazing thereof and provision of frames is approved are as following:

Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	Resizing	Door Assemblies	
						Doorsets	Doors & Frames
CF195	FD30 Premdor Fireshield	✓	✓	✓	✗	✓	✓
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	✗	✓	✓
CF240	FD30 Premcore	✓	✓	✓	✓	✓	✓
CF240A	FD30 Strebord 44	✓	✓	✓	✓	✓	✓
CF241	FD60 Premcore	✓	✓	✓	✓	✓	✓
CF241A	FD60 Strebord 54	✓	✓	✓	✓	✓	✓
CF302	FD60 Flaxcore	✗	✗	✓	✗	✓	✓
CF380	FD30 Tubecore Lite	✓	✓	✓	✗	✓	✓
CF625	FD30 PremCORE Lite (L)	✓	✓	✓	✓	✓	✓

**Note:** The scope of approval and field of application for the doors is contained in the above referenced certificates.

4. Apertures, glazing and frames shall be in accordance with Premdor Crosby Limited construction specifications and data sheets for the above referenced products.
5. Please refer to the relevant / current CERTIFIRE data sheet for suitable frame material options.
6. Processing is conducted in accordance with Premdor Crosby Limited procedures.
7. The process is approved on the basis of on-going certification of quality management system to ISO 9001:2015.
8. Inspection and surveillance of factory production control
9. The approval relates to on-going production.
10. Approved products carry both the original manufacturer's CERTIFIRE approval label, a second label identified with the processor's name and contact number, the CERTIFIRE name, or name and mark, and the CERTIFIRE certificate number and a unique serial number.

Signed  
E/190 

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Issued: 2nd March 2000  
Reissued: 10<sup>th</sup> November 2021  
Valid to: 9<sup>th</sup> November 2026

## CERTIFICATE No CAF 103 SENTRY DOORS LIMITED

### GLAZED APERTURES and DOOR FRAMES (JELD-WEN Limited)

1. This approval relates to the cutting of apertures with or without glazing in doors supplied by JELD-WEN Limited and to the manufacture of doorframes. Subject to the undermentioned conditions, the doors will meet the requirements as detailed in the relevant certificates.
2. This certification is provided to the client for their own purposes, and we cannot opine on whether it will be accepted by Building Control authorities or any other third parties for any purpose.
3. The certified doors for which the cutting of apertures, subsequent glazing thereof and provision of frames is approved are as following:

Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	Resizing / Relipping	Door Assemblies	
						Doorsets	Doors & Frames
CF160	FD30 Flush & Die Formed	✓	✓	✓	✗	✓	✓
CF192	FD30 Tubeboard	✓	✓	✓	✗	✓	✓
CF271	FD30 Doors	✓	✗	✓	✗	✓	✓
CF433	FD30 Doors	✗	✗	✓	✗	✓	✓
CF572	FD30 Doors	✗	✗	✓	✗	✓	✓
CF573	FD30 Doors	✗	✗	✓	✗	✓	✓
CF5143	FD30 Doors	✓	✓	✓	✓	✓	✓
CF5478	FD30 Flush & Die Formed	✗	✗	✓	✗	✓	✓
CF177	FD60 Flush	✓	✓	✓	✗	✓	✓
CF179	FD60 Die-formed	✓	✓	✓	✗	✓	✓
CF331	FD60 Doors	✓	✓	✓	✓	✓	✓

**Note:** The scope of approval and field of application for the doors is contained in the above referenced certificates.

4. Apertures, glazing and frames shall be in accordance with JELD-WEN UK Limited construction specifications and data sheets for the above referenced products.
5. Please refer to the relevant / current CERTIFIRE data sheet for suitable frame material options.
6. Processing is conducted in accordance with JELD-WEN UK Limited procedures.
7. The process is approved on the basis of on-going certification of quality management system to ISO 9001:2015.
8. Inspection and surveillance of factory production control
9. The approval relates to on-going production.
10. Approved products carry both the original manufacturer's CERTIFIRE approval label and a second label identified with the processor's name and contact number, the CERTIFIRE name, or name and mark, together with the CERTIFIRE certificate number and a unique serial number.

Signed  
E/190



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Issued: 2nd March 2000  
Reissued: 10<sup>th</sup> November 2021  
Valid to: 9<sup>th</sup> November 2026



## CERTIFICATE No CAF 103 SENTRY DOORS LIMITED

### GLAZED APERTURES and DOOR FRAMES (Vicaima Limited)

1. This approval relates to the cutting of apertures with or without glazing in doors supplied by Vicaima Limited and to the manufacture of doorframes. Subject to the undermentioned conditions, the doors will meet the requirements as detailed in the relevant certificates.
2. This certification is provided to the client for their own purposes, and we cannot opine on whether it will be accepted by Building Control authorities or any other third parties for any purpose.
3. The certified doors for which the cutting of apertures, subsequent glazing thereof and provision of frames is approved are as following:

Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	Resizing	Door Assemblies	
						Doorsets	Doors & Frames
CF218	FD30 'SDC'	✓	✓	✓	x	✓	✓
CF454	FD60	✓	✓	✓	x	✓	✓

**Note:** The scope of approval and field of application for the doors is contained in the above referenced certificates.

4. Apertures, glazing and frames shall be in accordance with Vicaima Limited construction specifications and data sheets for the above referenced products.
5. Please refer to the relevant / current CERTIFIRE data sheet for suitable frame material options.
6. Processing is conducted in accordance with Vicaima Limited procedures.
7. The process is approved on the basis of on-going certification of quality management system to ISO 9001:2015.
8. Inspection and surveillance of factory production control
9. The approval relates to on-going production.
10. Approved products carry both the original manufacturer's CERTIFIRE approval label and a second label identified with the processor's name and contact number, the CERTIFIRE name, or name and mark, together with the CERTIFIRE certificate number and a unique serial number.

Signed  
E/190

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Issued: 2nd March 2000  
Reissued: 10<sup>th</sup> November 2021  
Valid to: 9<sup>th</sup> November 2026



# CERTIFICATE OF REGISTRATION

The management system of certificate number 219314

## E & SW Knowles & Company Ltd

Moor Lane Industrial Estate, Perrywell Road, Birmingham, B6 7AT, United Kingdom

has been assessed and certified as meeting the requirements of:

### ISO 9001:2015

The Manufacturing and assembly for supply of high-quality machined timber products, manufacture of partitioning systems and doors and door sets for the trade sector and to the public Nationwide

Further clarifications regarding the scope of this certificate and the applicability of requirements may be obtained by consulting the certifier.



8289



#### Valid from:

Initial certification: 15 July 2016

Latest issue: 05 June 2025

Expiry date: 14 July 2028

Subject to annual assessments.

Authorised by

A handwritten signature in black ink, appearing to read 'Mike Tims'.

Mike Tims  
Chief Executive Officer

**[british-assessment.co.uk](https://www.british-assessment.co.uk)**

Certificate issued by Amtivo Group Limited T/A British Assessment Bureau.

Certification is conditional on maintaining the required performance standards throughout the certified period of registration.  
Amtivo Group Limited. 30 Tower View, Kings Hill, Kent, ME19 4UY.



# CERTIFICATE OF REGISTRATION

Expiry date: 14 July 2028

## Locations covered:

- **E & SW Knowles & Company Ltd**  
Moor Lane Industrial Estate, Perrywell Road, Birmingham, B6 7AT
- **E & SW Knowles & Company Ltd**  
Unit 6, Tamebridge Industrial Estate, Perry Barr, Birmingham, B42 2TX

**[british-assessment.co.uk](https://www.british-assessment.co.uk)**

Certificate issued by Amtivo Group Limited T/A British Assessment Bureau.  
Certification is conditional on maintaining the required performance standards throughout the certified period of registration.  
Amtivo Group Limited. 30 Tower View, Kings Hill, Kent, ME19 4UY.



Constructionline  
Silver Member

# CERTIFICATE OF MEMBERSHIP

Sentry Doors Ltd

Registration No: 183063

Date Issued: 18 January 2022

*This certifies that the member named above has met pre-qualification requirements appropriate to public and private sector procurement.*

A supplier's verification status is dynamic, this certificate proves the Supplier was verified to the named level on the day stated only. For the current status please check the Constructionline platform.





HELPING **BRITISH MANUFACTURERS** SELL MORE WITH ONE MARK

## Registered Member of Made in Britain

### **Sentry Doors Limited**

Member No: **2635**

Expiry Date: **5 DEC 2026**

**John Pearce**  
Chief Executive, Made in Britain

[madeinbritain.org](https://madeinbritain.org) | [membership@madeinbritain.org](mailto:membership@madeinbritain.org) | 0300 302 3380

Made in Great Britain Campaign Ltd - 7 Acorn Business Centre, Hanley Swan, Worcestershire, WR8 0DN

Company No. 08566119 'not-for-profit private company limited by guarantee'

Approved Body No. 1224

## Certificate of Constancy of Performance

**1224-CPR-1212**

In compliance with Construction Products Regulation 2011 (retained EU law EUR 2011/305) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020, this certificate applies to the Construction Product

### Fire Resisting Doorsets

Intended for use in fire and/or smoke compartmentation and/or escape routes

Placed on the Market under the Name of

**Sentry Doors Ltd  
Brooklands Road  
Carcroft  
Doncaster  
DN6 7BA  
UNITED KINGDOM**

and produced in the manufacturing plant

**Sentry Doors Ltd, Brooklands Road, Carcroft, Doncaster, DN6 7BA, United Kingdom**

This certificate attests that all provisions concerning the Assessment and Verification of Constancy of Performance described in Annex ZA of the standard(s)

**EN 16034: 2014**

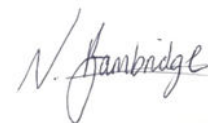
Under System 1 for the performance set out in this certificate are applied and that the Factory Production Control conducted by the manufacturer is assessed to ensure the constancy of performance of the construction product.

This certificate was first issued on 22/01/2021 and will remain valid as long as neither the designated standard, the Construction Product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, or unless suspended or withdrawn by the Approved Product Certification Body.

Date of Initial Certification: **22/01/2021**

Date of Last Issue: **13/10/2025**

Date of Expiry: **08/08/2028**



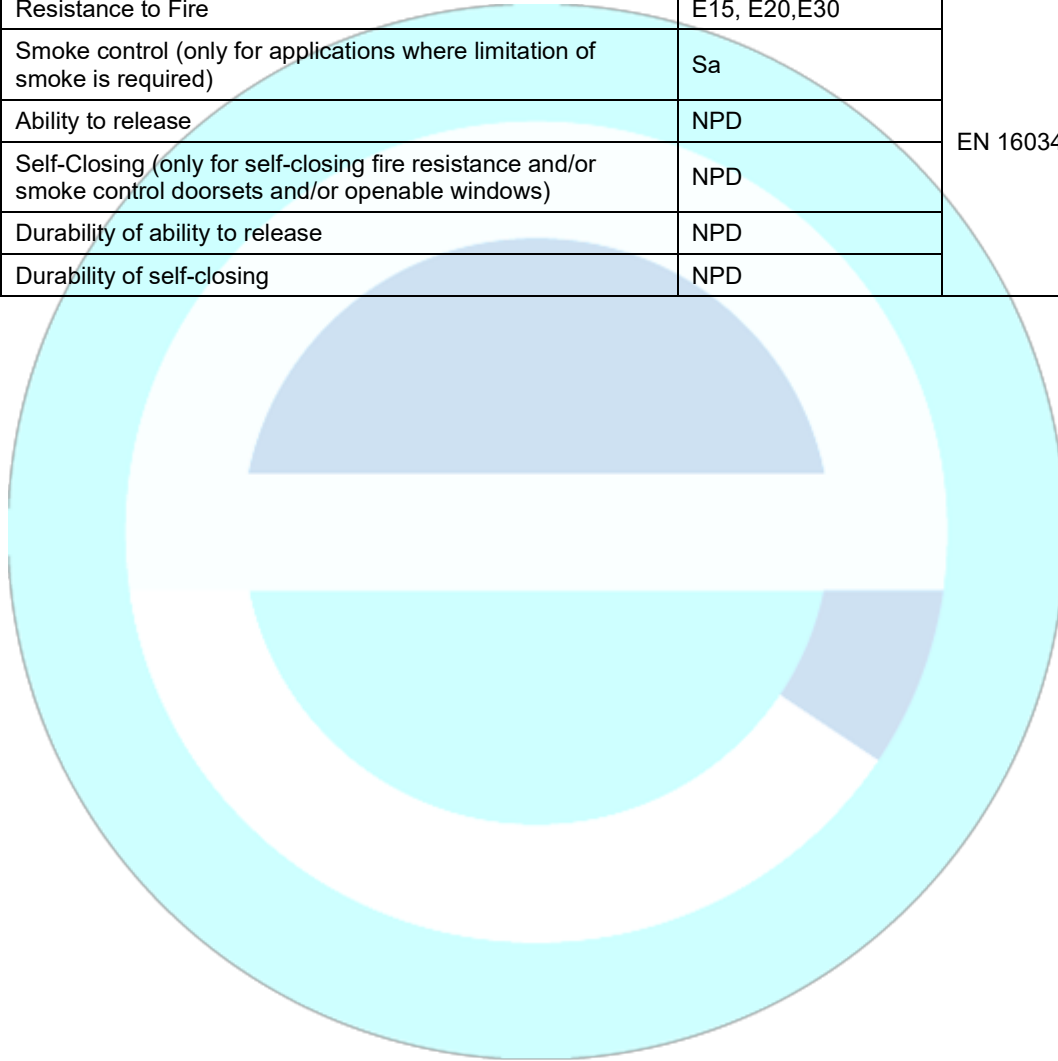
**Natasha Bambridge  
(Divisional Director)**  
For and on behalf of Element

**Scope of Certification**

**Stredor 44 E30 FED**

**Product: Fire Resisting External Pedestrian Doorsets covered by EN 14351-1:2006+A2:2016**  
**Intended use: Fire Compartmentation and/or escape routes**

Essential characteristics	Performance	Harmonized technical specification
Resistance to Fire	E15, E20,E30	EN 16034:2014
Smoke control (only for applications where limitation of smoke is required)	Sa	
Ability to release	NPD	
Self-Closing (only for self-closing fire resistance and/or smoke control doorsets and/or openable windows)	NPD	
Durability of ability to release	NPD	
Durability of self-closing	NPD	





## **FIRE RESISTANT TIMBER FIRE DOORS**

***Certificate number: IFCC 1243***

*Certificate only valid if verified on website - [www.ifccertification.com](http://www.ifccertification.com)*

This is a product certificate to certify that

### ***E. & S. W. Knowles & Company Limited***

Moor Lane Industrial Estate  
Perrywell Road  
Witton, Birmingham  
B6 7AT  
Tel: 0121 356 7046

Who fabricate the following timber fire doors and or doorsets:

**Halspan FD30 Halspan FD60 Halspan FD90 Halspan FD120**  
**Strebord FD30 Strebord FD60**  
**Warmsprings FD 60 Warmsprings FD 90 Warmsprings FD 120**  
**Moralt FD30 Moralt FD60 Moralt FD90**  
**Vicaima FD30 Vicaima FD60**  
**Flamebreak FD30 Flamebreak FD60**

have satisfied the requirements of the **IFCC SDP 01** scheme. This includes the testing of products to **BS476: Part 22**, the inspection of Factory Production Control and continuing surveillance audits and testing of samples of products taken from production. The product specifications and fields of application to achieve from **30 minutes to 120 minutes integrity** are detailed on page 2 of this certificate.



First Issued: 12<sup>th</sup> July 2016  
Reissued: 28<sup>th</sup> June 2021  
Valid to: 11<sup>th</sup> July 2026  
Issue No: 3

**Ian Woodhouse**  
Director of Certification



**175**

IFC Certification Ltd, 20 Park Street, Princes Risborough, Buckinghamshire. UK, HP27 9AH  
Tel: +44 (0)1844 275500 Fax: +44 (0)1844 274002 E-mail: [info@ifccertification.com](mailto:info@ifccertification.com) Web: [www.ifccertification.com](http://www.ifccertification.com)

Registered No: 4777898 England

Page 1 of 2

The certificate and schedule are held in force by regular annual surveillance visits by IFC Certification and the reader or user should contact IFC Certification to validate its status. This certificate remains the property of IFC Certification and must be returned to them on demand.

## **Certificate number: IFCC 1243**

The production of fire resistant timber doorsets are manufactured in accordance with assessment/ test reports referenced within the following table:

<b>Doorset Description</b>	<b>Fire Rating</b>	<b>Assessment/ Test Report</b>
Halspan Optima	FD30	Chilt/A01204, PAR/10341/01
Halspan Optima	FD60	Chilt/A01205, PAR/10341/02
Halspan Prima	FD30	FEA/F97174, IFCA/06166
Halspan Prima	FD60	FEA/F96103, IFCA/06167
Halspan Prima Panelled	FD30	FEA/F97097
Halspan Prima Panelled	FD60	Chilt/A01015
Halspan	FD90	Chilt/A05151
Halspan	FD120	BMT/CNA/F15082
Strebord 44	FD30	Chilt/A02066
Strebord 54	FD60	Chilt/A02067
Flamebreak	FD30	FEA/F98164
Flamebreak	FD60	FEA/F02141
Moralt Laminesse FireSmoke & FireSafe	FD30	PAR/12519/01
Moralt Ferro Firesafe	FD30	PAR/13145/01
Moralt Ferro Firesafe	FD60	PAR/18099/01
Moralt Laminesse FireSmoke & FireSafe	FD60	PAR/12519/02
Moralt Laminesse FireSound	FD30 & FD60	PAR/14559/01
Moralt Laminesse FireSound	FD30 & FD60	PAR/12519/03
Moralt Laminesse FireSound	FD90	PAR/15143/01
Vicaima	FD30	FEA/F99112A
Vicaima	FD60	Chilt/A13093
Warm Springs	FD60, FD90 & FD120	IFCA/07019

The scope of the certification is limited to the details and parameters contained within these reports and all aspects of the specification and limitations defined therein must be satisfied.

**It is the certificate holder's responsibility to ensure that the latest version/ revision of the above assessment reports are maintained as part of the audited FPC system.**

**Failure to comply with all specifications will invalidate the certification and may jeopardise the fire performance.**



**This is to certify that**

***Sentry Fire Safety Group  
Birmingham Limited***

**is a member of the  
Architectural and Specialist Door  
Manufacturers Association**

**Valid until: 31<sup>st</sup> December 2026**

*Lin Parry*

**Lin Parry  
Secretary  
Architectural and Specialist Door Manufacturers Association**

**ASDMA**

**Quality Doors**

**Quality Guidance**



The mark of responsible forestry



# Certificate of Registration

This is to certify that

## E & SW Knowles & Company Ltd

"the certified site" has been certified in accordance with the requirements of the Forest Stewardship Council® A.C. using the FSC® Chain of Custody standards\* and that E & SW Knowles & Company Ltd of

**Moor Lane Industrial Estate, Perrywell Road, Witton, Birmingham, B6 7AT, United Kingdom**

is hereby licensed to use the FSC Logo on and sell as FSC certified all products listed on the attached FSC product schedule as **FSC Mix**.

Certificate Registration Code:

**SA-COC-001766**

Licence Code:

Issue Number: 3.0

Issued By:

**FSC-C017659**

Soil Association Certification Limited  
Spear House, 51 Victoria Street,  
Bristol, BS1 6AD  
United Kingdom

Issue Date:

**19 October 2022**

Valid until the Renewal Date:

**18 October 2027**

*Subject to successful annual surveillance*

Signed on behalf of Soil Association Certification

**Meriel Robson, Director of Forestry**

CA-COC-006-18 June 2022 © Prepared by Soil Association Certification Limited

\*This certificate is only valid for sale of FSC products when accompanied by a current product schedule. Validity of this certificate shall also be verified by checking the FSC database: [info.fsc.org](http://info.fsc.org) or by contacting Soil Association Certification: [forestry@soilassociation.org](mailto:forestry@soilassociation.org)

This Certificate is the property of Soil Association Certification Ltd and all copies or reproductions of the certificate shall be destroyed or returned to the Soil Association Certification Ltd immediately, on request.

A description of the products, sites or services that are included in the scope of the certificate may be obtained from Soil Association Certification on request.

This certificate itself does not constitute evidence that a particular product supplied by the certificate holder is FSC certified (or FSC Controlled Wood). Products offered, shipped or sold by the certificate holder can only be considered covered by the scope of this certificate when the required FSC claim is clearly stated on invoices and shipping documents.



# Certificate of Registration

This is to certify that

## E & SW Knowles & Company Ltd

has been certified in accordance with the requirements of the PEFC Technical Documentation which at the date of certification and "as amended at [www.pefc.org](http://www.pefc.org)" are:

- PEFC ST 2002 : 2020 Chain of Custody of Forest and Tree Based Products - Requirements
- PEFC ST 2001 : 2020 PEFC Trademark Rules - Requirements

and that E & SW Knowles & Company Ltd of

### Moor Lane Industrial Estate, Perrywell Road, Witton, Birmingham, B6 7AT, United Kingdom

is the Head Office for this Multisite Certificate and is hereby licensed to sell as PEFC certified all products listed within the scope on the attached PEFC product schedule – which forms an integral part of the Certificate - using the method of **Physical Separation**

Validity of this certificate may also be verified by checking the PEFC database: [www.pefc.org](http://www.pefc.org) or by contacting Soil Association Certification: [forestry@soilassociation.org](mailto:forestry@soilassociation.org)

Certificate Registration code: **SA-PEFC-COC-001766**  
 Licence code: **PEFC/16-37-912**  
 Issue Number: 3.0  
 Issued By: Soil Association Certification Limited  
 Spear House, 51 Victoria Street  
 Bristol BS1 6AD, United Kingdom  
 Issue Date: **19-Oct-2022**  
 Valid until the Renewal Date: **18-Oct-2027**

*Subject to successful annual surveillance*

Signed on behalf of Soil Association Certification

**Meriel Robson, Director of Forestry**





# CERTIFICATE OF REGISTRATION

The management system of certificate number 219178

## E & SW Knowles & Company Ltd

Moor Lane Industrial Estate, Perrywell Road, Birmingham, B6 7AT, United Kingdom

has been assessed and certified as meeting the requirements of:

### ISO 14001:2015

The Manufacturing and assembly for supply of high-quality machined timber products, manufacture of partitioning systems and doors and door sets for the trade sector and to the public Nationwide

Further clarifications regarding the scope of this certificate and the applicability of requirements may be obtained by consulting the certifier.



8289



#### Valid from:

Initial certification: 16 June 2019

Latest issue: 05 June 2025

Expiry date: 15 June 2028

Subject to annual assessments.

Authorised by

A handwritten signature in black ink, appearing to read 'Mike Tims'.

Mike Tims  
Chief Executive Officer

**[british-assessment.co.uk](https://www.british-assessment.co.uk)**

Certificate issued by Amtivo Group Limited T/A British Assessment Bureau.

Certification is conditional on maintaining the required performance standards throughout the certified period of registration.  
Amtivo Group Limited. 30 Tower View, Kings Hill, Kent, ME19 4UY.



# CERTIFICATE OF REGISTRATION

Expiry date: 15 June 2028

## Locations covered:

- **E & SW Knowles & Company Ltd**  
Moor Lane Industrial Estate, Perrywell Road, Birmingham, B6 7AT
- **E & SW Knowles & Company Ltd**  
Unit 6, Tamebridge Industrial Estate, Perry Barr, Birmingham, B42 2TX, United Kingdom

**[british-assessment.co.uk](https://www.british-assessment.co.uk)**

Certificate issued by Amtivo Group Limited T/A British Assessment Bureau.  
Certification is conditional on maintaining the required performance standards throughout the certified period of registration.  
Amtivo Group Limited. 30 Tower View, Kings Hill, Kent, ME19 4UY.