



012

CERTIFICATE OF REGISTRATION

This is to certify that

Sentry Doors Ltd

Brooklands Road
Carcroft
Doncaster
DN6 7BA

Meets the requirements of the BM TRADA **Q-Mark Fire Door
Manufacture** scheme to **STD 006**

Certificate Number

879

Date of Initial Certification

31 July 2015

Date of Last Issue

26 July 2021

Date of Expiry

21 January 2024

Robert Veitch
Executive Vice President Fire & Building Products
Element Materials Technology



012

CERTIFICATE OF REGISTRATION

This is to certify that

E&SW Knowles & Co Ltd

Moor Lane Industrial Estate
Perrywell Road
Witton
Birmingham
B6 7AT

Meets the requirements of the BM TRADA **Q-Mark Fire Door
Manufacture** scheme to **STD 006**

Steve Roberts
Product Certification Operations Manager
For and on behalf of BM TRADA

Certificate Number

1609

Date of Initial Certification

6 December 2019

Date of Last Issue

24 March 2023

Date of Expiry

6 December 2025

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Registration Schedule

Branch
E&S Knowles & Co Ltd

Address
Moor Lane Industrial Estate
Perrywell Road
Witton, Birmingham
B6 7AT

Scope

Primary Field of Application (FoA) Reports (owned by this certified company)

Either used in isolation, or can be used in conjunction with an appropriate associated document for this company, providing that the FoA report allows it and that both documents are compatible with each other. Where more than one primary FoA is listed for the same doorset type, they cannot be mix and matched, only one FoA is to be chosen and followed precisely.

Type	FoA Report	Rev	System Supplier owner of Assessment Report	Doorset Description	Integrity Period	FoA Standard
Fire	N/A	-	-	-	-	-
Smoke	N/A	-	-	-	-	-

Primary Field of Application (FoA) Reports (owned by and cascaded by a System Supplier)

The revision status of each FoA can be verified on the BM TRADA website under each System Supplier's certification entry. They are either used in isolation, or can be used in conjunction with an appropriate associated document for this company, providing that the FoA report allows it and that both documents are compatible with each other. Where more than one primary FoA is listed for the same doorset type, they cannot be mix and matched, only one FoA is to be chosen and followed precisely.

Type	FoA Report	System Supplier owner of Assessment Report	Doorset Description	Integrity Period	FoA Standard
Fire	FEA/F98164	Pacific Rim Wood Ltd	Flamebreak 30 (Glazed or unglazed)	30min	BS 476 Pt22
Smoke	N/A				N/A
Fire	FEA/F02141	Pacific Rim Wood Ltd	Flamebreak 60 (Glazed or unglazed)	60min	BS 476 Pt22
Smoke	N/A				N/A
Fire	Chilt/A02066	Falcon Panel Products Ltd	Strebord 44 Doorsets (Glazed or unglazed)	30min	BS 476 Pt22
Smoke	N/A				N/A
Fire	BMT/CNA/F15159	Falcon Panel Products Ltd	Stredor 44 Doorsets (Glazed or unglazed)	30min	BS 476 Pt22
Smoke	N/A				N/A
Fire	Chilt/A02067	Falcon Panel Products Ltd	Strebord 54 Doorsets (Glazed or unglazed)	60min	BS 476 Pt22
Smoke	N/A				N/A
Fire	WF407090	Falcon Panel Products Ltd	Strebord® 44/ Strebord® 54/ Stredor® 44/ Stredor® 54 30 Minute Front Entrance Doorsets (Glazed or Unglazed)	30min	BS 476 Pt22
Smoke	N/A				N/A
Fire	Chilt/A01204	Halspan Limited	Optima 30 (Glazed or unglazed)	30min	BS 476 Pt22
Smoke	N/A				N/A
Fire	Chilt/A01205	Halspan Limited	Optima 60 (Glazed or unglazed)	60min	BS 476 Pt22
Smoke	N/A				N/A
Fire	FEA/F97174	Halspan Limited	Prima 30/Prima Plus 30 (Glazed or unglazed)	30min	BS 476 Pt22
Smoke	N/A				N/A
Fire	FEA/F96103	Halspan Limited	Prima 60/Prima Plus 60 (Glazed or unglazed)	60min	BS 476 Pt22
Smoke	N/A				N/A
Fire	389580	Halspan Limited	Halspan 120 Prima Plus (Unglazed)	120min	BS 476 Pt22
Smoke	N/A				N/A
Fire	Chilt/A13058	Moralt AG	LAMINESSE FireSmoke 44mm Only (Glazed or unglazed)	30min	BS 476 Pt22
Smoke	N/A				N/A
Fire	Chilt/A13059	Moralt AG	LAMINESSE FireSmoke 54mm Only (Glazed or unglazed)	60min	BS 476 Pt22
Smoke	N/A				N/A
Fire	WF409922	Moralt AG	LAMINESSE FireSound 54mm (Glazed or Unglazed)	30min	BS 476 Pt22
Smoke	N/A				N/A
Fire	WF409922	Moralt AG	LAMINESSE FireSound 54mm (Glazed or Unglazed)	60min	BS 476 Pt22
Smoke	N/A				N/A
Fire	WF409923	Moralt AG	LAMINESSE FireSound 59mm (Glazed or Unglazed)	30min	BS 476 Pt22
Smoke	N/A				N/A
Fire	WF409923	Moralt AG	LAMINESSE FireSound 59mm (Glazed or Unglazed)	60min	BS 476 Pt22
Smoke	N/A				N/A
Fire	FEA/F99112	Vicaima Ltd	30 Minute – Flaxboard or chip core (Glazed or unglazed)	30min	BS 476 Pt22
Smoke	N/A				N/A
Fire	Chilt/A13093	Vicaima Ltd	Vicaima Halspan 60 Doorsets (Glazed or unglazed)	60min	BS 476 Pt22
Smoke	N/A				N/A
Fire	BMT/CNA/F15084	Winkhaus UK Ltd	Winkhaus Timber Frame with Halspan Blank (Glazed or unglazed)	30min	EN 1634-1
Smoke	N/A				N/A
Fire	BMT/CNA/F15084	Winkhaus UK Ltd	Winkhaus Timber Frame with Halspan Blank (Unglazed only)	60min	EN 1634-1
Smoke	N/A				N/A

Test Reports

Test reports cannot be used in conjunction with any primary FoA reports, other test reports or associated documents. They must be followed precisely without any deviation whatsoever.

No specification or parameter changes are allowed at all from that stated within the test report such as size, shape, design, glazing, leaf/frame specification, hardware etc.

Test Report	Owner of Test Report	Doorset Description	Rating	Test Type
N/A	-	-	-	-